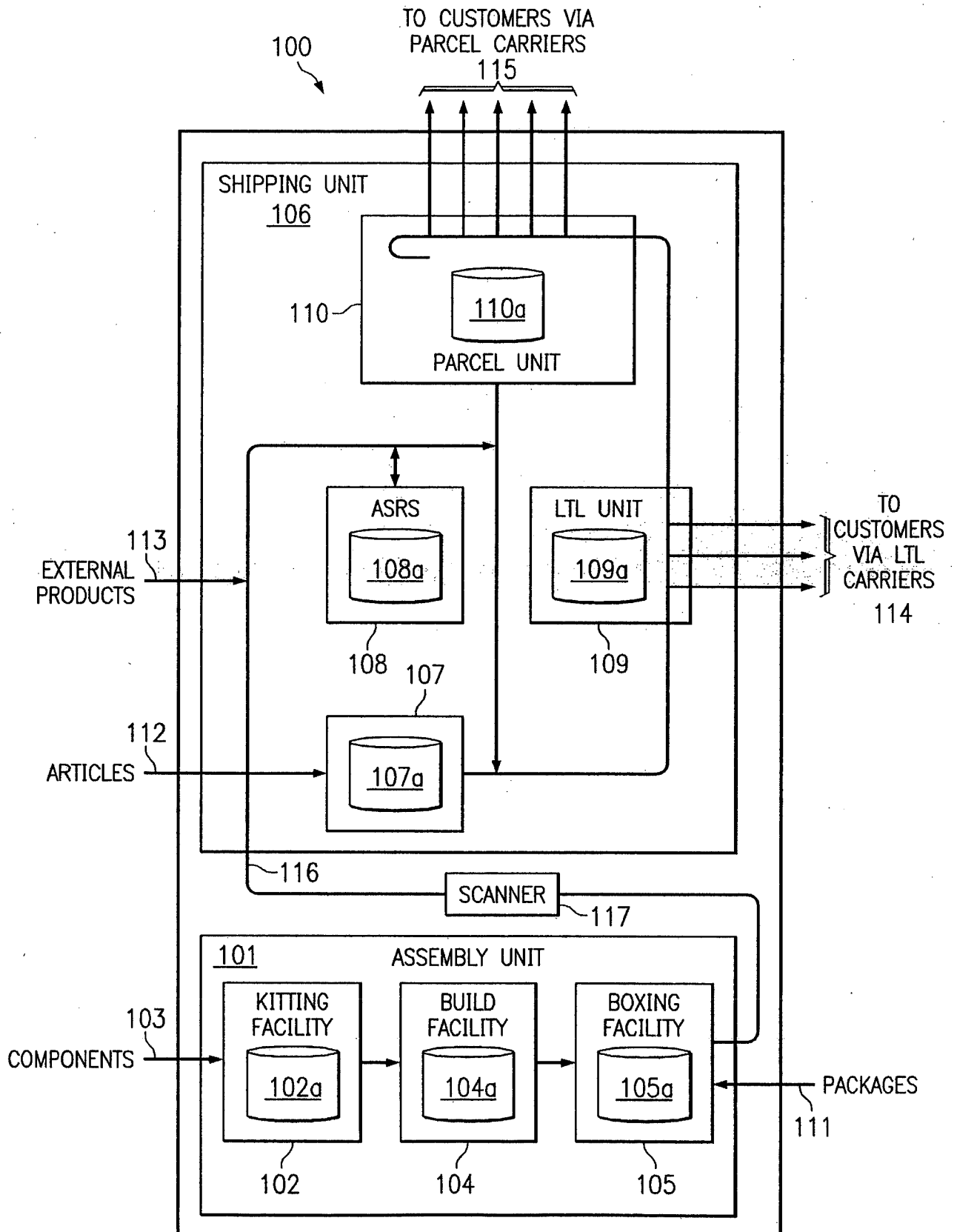


**Method, System and Facility for  
Controlling Resource Allocation within  
a Manufacturing Environment**

Inventors: Bickley et al.  
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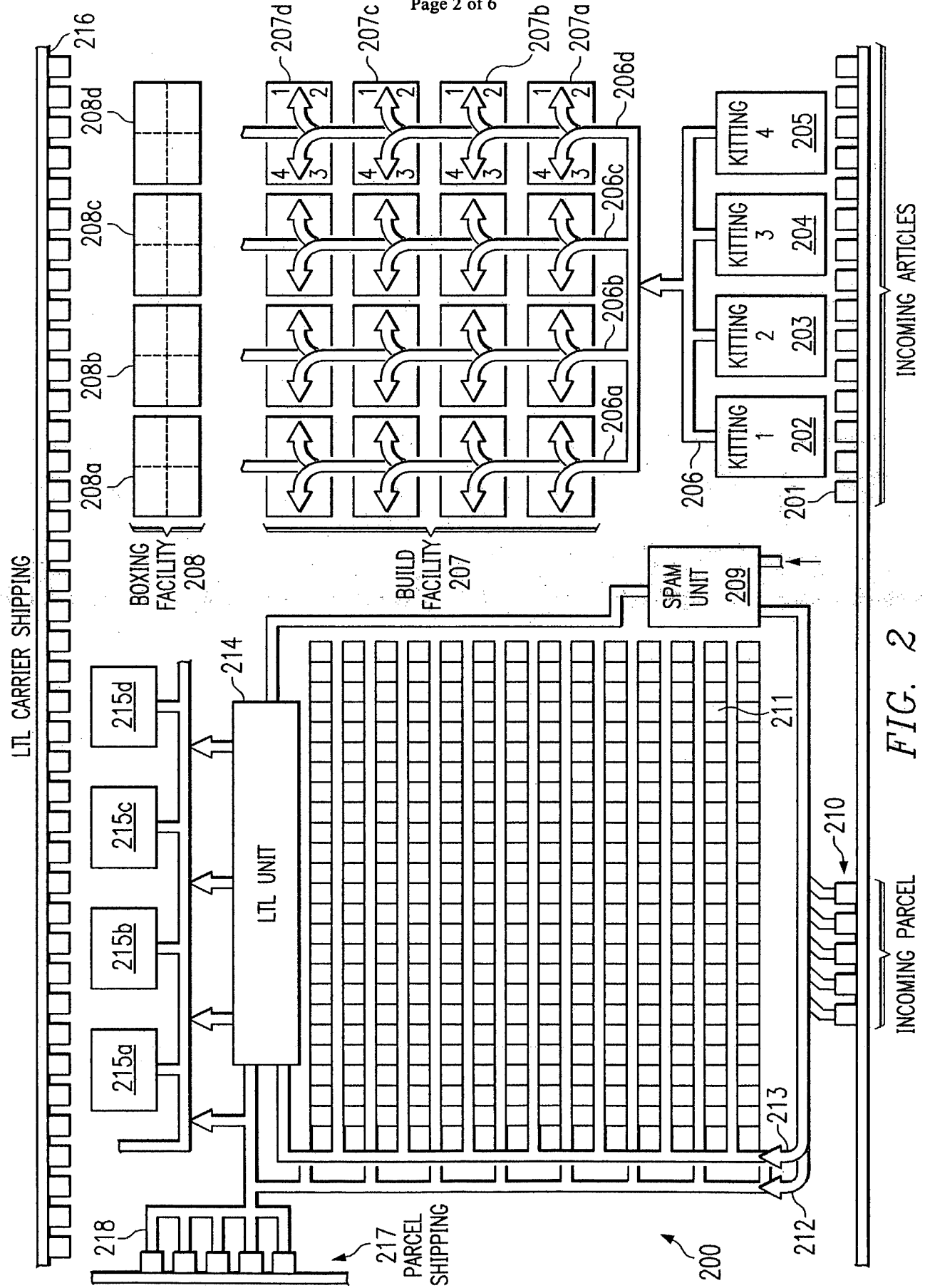
**FIG. 1**

**Method, System and Facility for  
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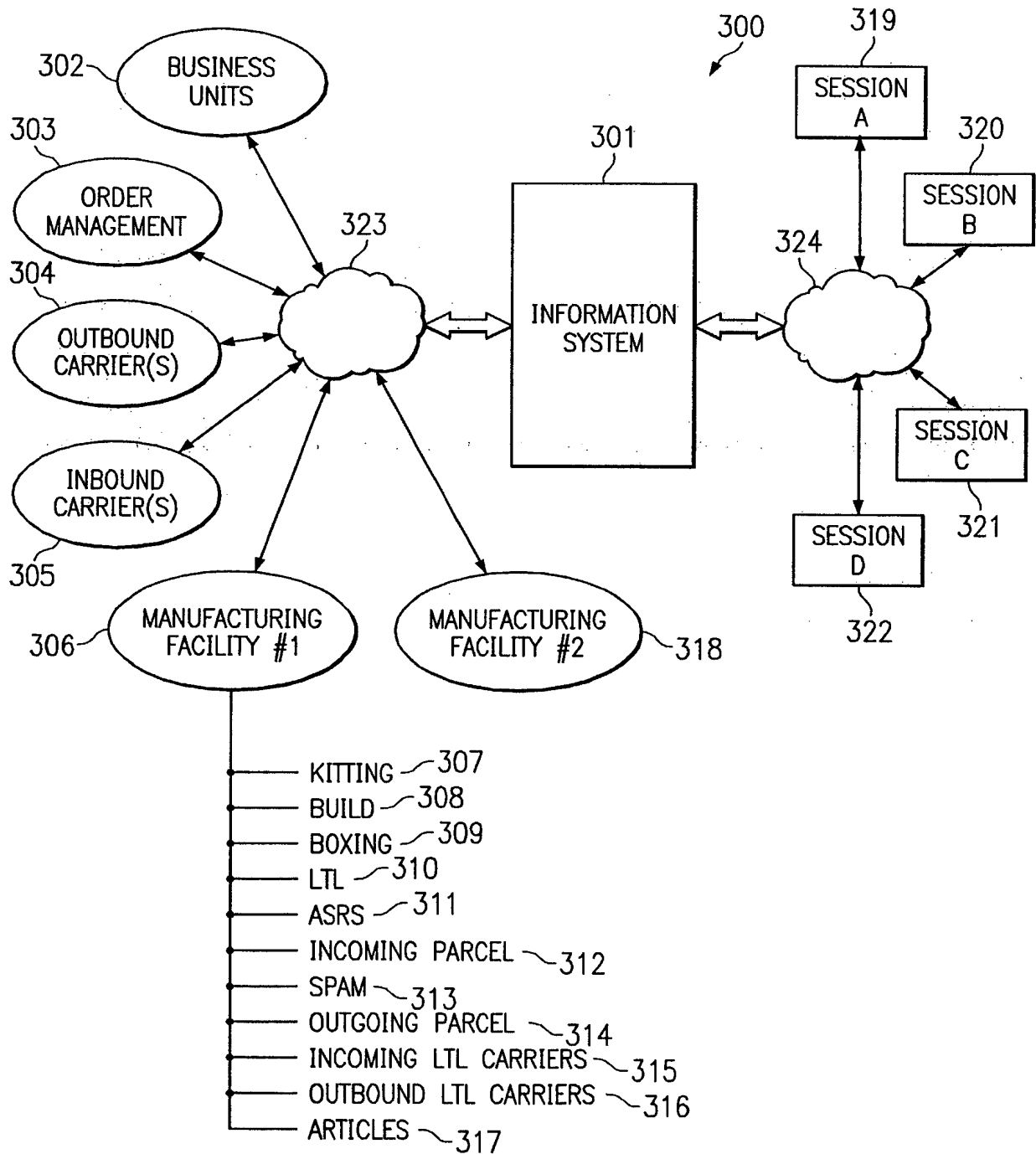
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**FIG. 2**

*FIG. 3*



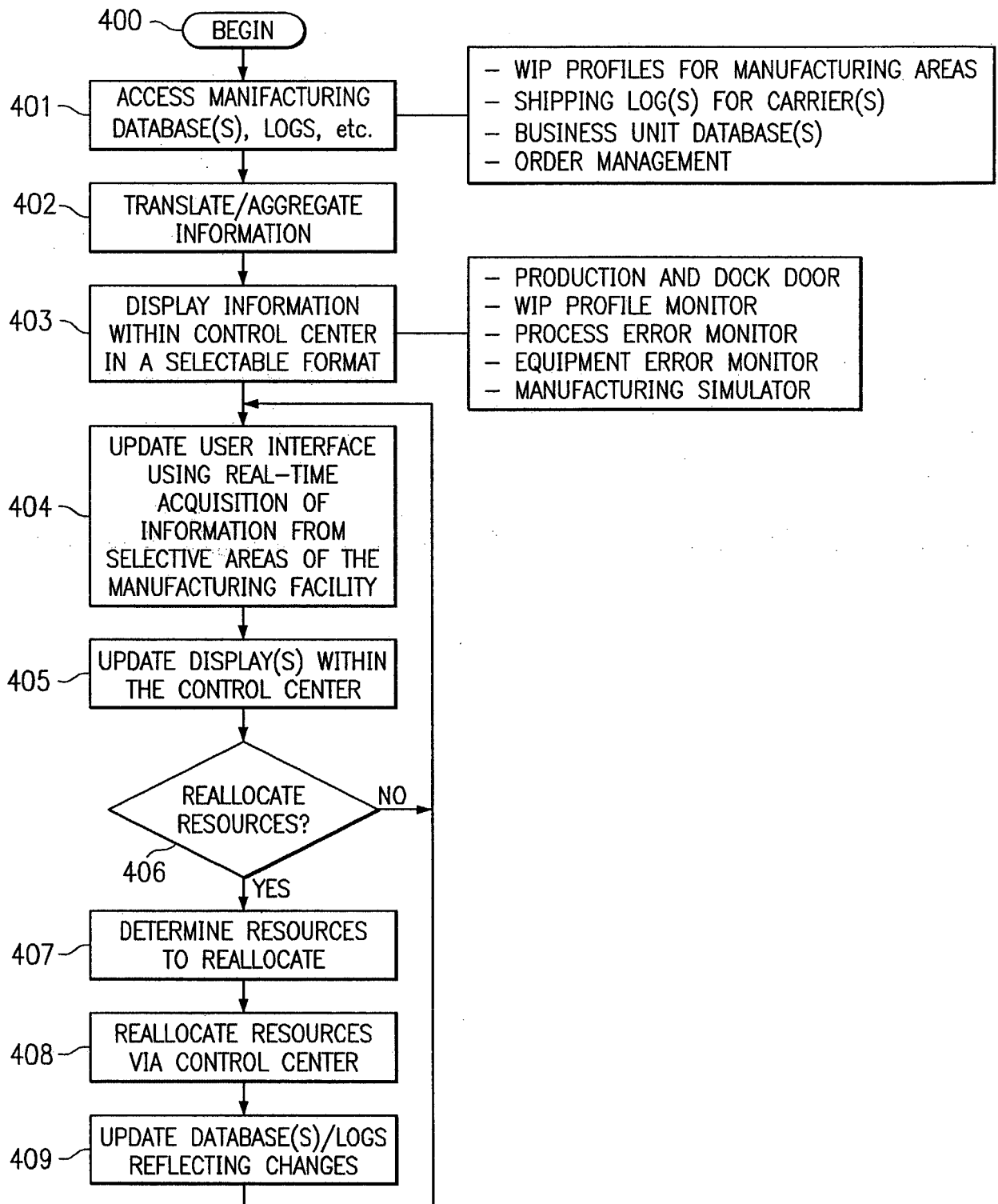


FIG. 4

**Method, System and Facility for  
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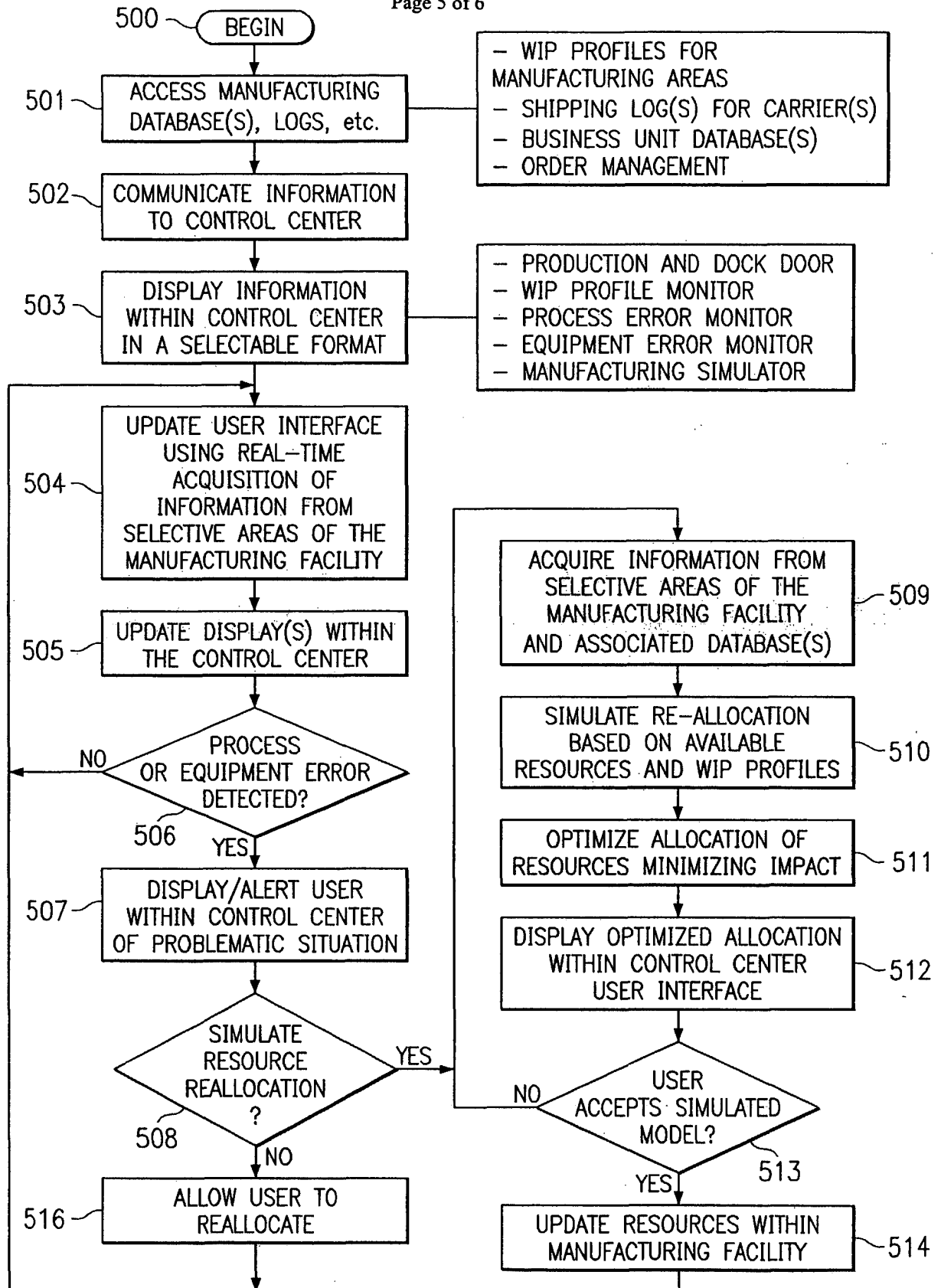


FIG. 5

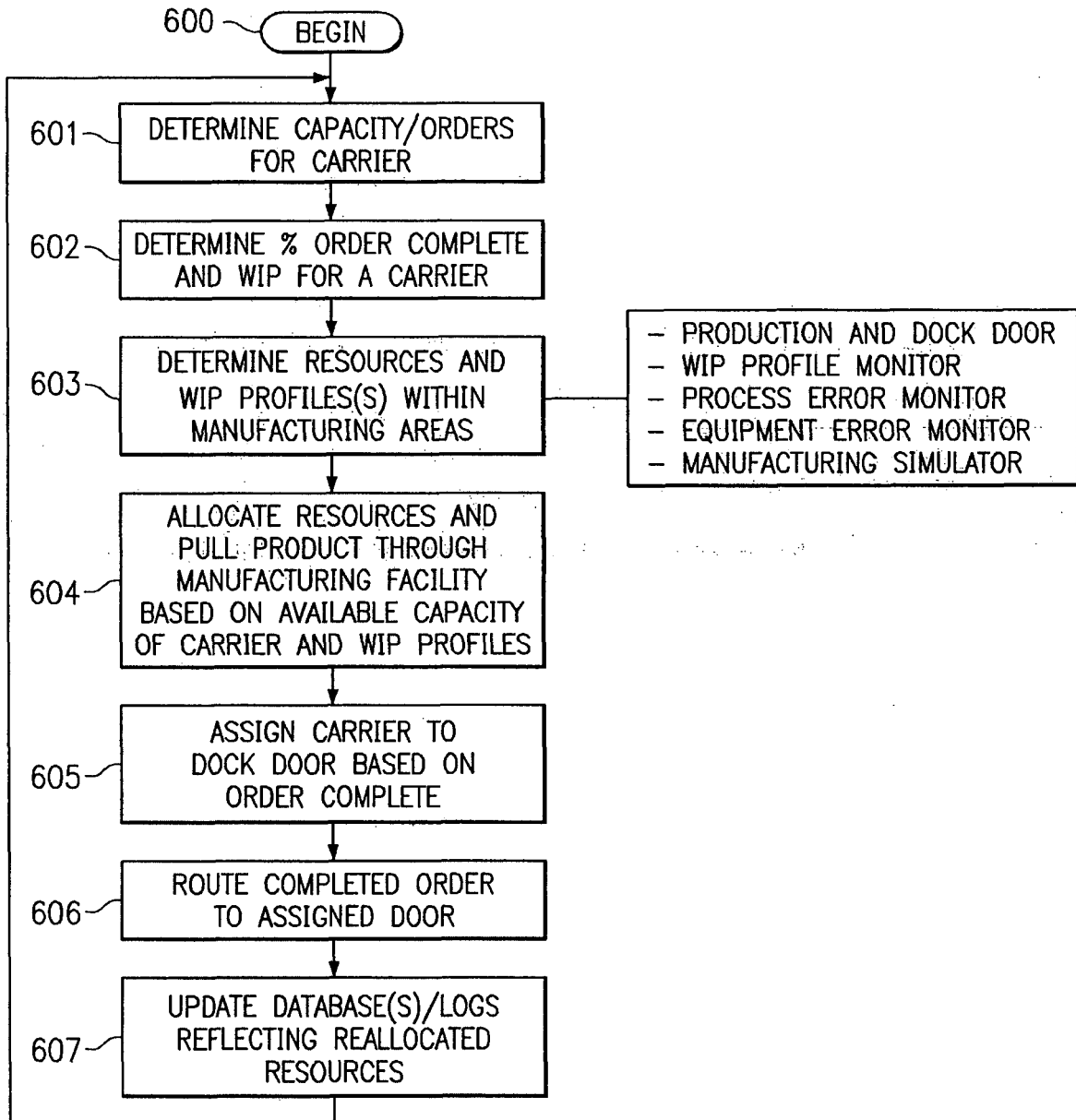


FIG. 6